# ATPT-1330: FILLING COMPOUNDS AND PROCEDURES

# **Cuyahoga Community College**

**Viewing: ATPT-1330: Filling Compounds and Procedures** 

**Board of Trustees:** 

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**Academic Term:** 

Spring 2019

**Subject Code** 

ATPT - Appld Indus Tech - Painting

**Course Number:** 

1330

Title:

Filling Compounds and Procedures

#### **Catalog Description:**

Instruction in basic elements and procedures for using filling compounds, including terminology, selection of filler, elements of drying, application of filler with trowel and broad knife, and finish sanding.

## Credit Hour(s):

2

#### Lecture Hour(s):

2

### Requisites

## **Prerequisite and Corequisite**

Admission to Painters and any Applied Industrial Technology program, or departmental approval.

# **Outcomes**

### Course Outcome(s):

N/A

#### Objective(s):

- 1. 1. Identify the elements and characteristics of filling compound, various types of fillers, and select the proper filler for a particular job.
- 2. 2. Explain the variables associated with drying of filling compound including water absorption, moisture, temperature and humidity, and ventilation.
- 3. 3. Apply various types of filler coats with the four basic filling strokes with a trowel and broad knife.
- 4. 4. Demonstrate the procedure for filling various types of beads, butt joints, flats, fasteners, angles, and other surfaces using a trowel and broad knife.
- 5. 5. Demonstrate the procedure for finish sanding ceilings and walls.

#### Methods of Evaluation:

- 1. Quizzes
- 2. Exams
- 3. Classroom participation
- 4. Demonstration of assigned projects

# **Course Content Outline:**

- 1. Introduction
- 2. Filling compounds

- a. General characteristics
- b. Filler formulations
- c. Terminology
- d. Filling compound elements
- 3. Fillers in filling compounds
  - a. Binders
  - b. Thickeners
  - c. Additives
  - d. Casein
  - e. Vinyl filler
  - f. Pre-Mix filler
- 4. Taping, topping, and all-purpose filler
  - a. Taping filler
  - b. Topping filler
  - c. All-Purpose filler
  - d. Fast-Set filler
  - e. Lightweight fillers
- 5. Mixing fillers
- 6. Drying
  - a. Water absorption and drying
  - b. Problems related to moisture and drying
  - c. Temperature and humidity
  - d. Drying times
  - e. Ventilation
- 7. Filling by hand (trowel and broad knife)
  - a. Maintaining hand tools
    - i. trowels
    - ii. knives
    - iii. hawks
  - b. Selecting the right filler
  - c. Testing for dry filler
  - d. Types of filler coats
    - i. first (loading) coat
    - ii. second coat
    - iii. third (polish) coat
    - iv. skim coat (level 5 finish)
  - e. Knife and trowel holding positions
  - f. Basic filling passes (strokes)
    - i. loading
    - ii. feathering
    - iii. removing the excess
    - iv. joining wet filler
  - g. Rough sanding
  - h. Filling beads
    - i. vertical
    - ii. horizontal
    - iii. parallel beads
    - iv. intersecting beads
  - i. Filling butt joints and flats
  - j. Filling fasteners, angles, rounded and other surfaces
    - i. fasteners
    - ii. angles
    - iii. rounded surfaces
    - iv. floating uneven butt joints on concave surface
    - v. flats on curved surfaces
    - vi. rounded angles

- k. Finish sanding
- I. Final inspection

### Resources

International Brotherhood of Painters and Allied Trades Joint Apprenticeship and Training Fund. Filling By Hand (Broad Knife). Washington, D.C.: IBPATJATF, 1998.

International Brotherhood of Painters and Allied Trades Joint Apprenticeship and Training Fund. *Filling By Hand (Trowel)*. Washington, D.C.: IBPATJATF, 1998.

International Brotherhood of Painters and Allied Trades Joint Apprenticeship and Training Fund. *Filling Compounds*. Washington, D.C.: IBPATJATF, 1998.

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